

# ニッケル及び高ニッケル合金用材料

(スペシャルメタル社製)

WEL 高ニッケル合金系溶接棒の他に、スペシャルメタル社製溶接棒全般を SM 社・大同スペシャルメタル株式会社直結にて販売しております。

Designation	AWS	ISO No.
<b>Welding Electrodes</b>		
Ni Nickel Welding Electrode 141	A5.11 ENi-1	ENi2061
Ni-Cu MONEL Welding Electrode 190	A5.11 ENiCu-7	ENi4060
Cu-Ni MONEL Welding Electrode 187	A5.6 ECuNi	ECu7158
Ni-Cr-Fe INCO-WELD A Welding Electrode INCONEL Welding Electrode 152 INCONEL Welding Electrode 152M INCONEL Welding Electrode 182	A5.11 ENiCrFe-2 A5.11 ENiCrFe-7 A5.11 ENiCrFe-7 A5.11 ENiCrFe-3	ENi6092 ENi6152 ENi6152 ENi6182
Ni-Cr-Mo INCONEL Welding Electrode 112 INCONEL Welding Electrode 122 INCO-WELD C-276 Welding Electrode INCO-WELD 686CPT Welding Electrode	A5.11 ENiCrMo-3 A5.11 ENiCrMo-10 A5.11 ENiCrMo-4 A5.11 ENiCrMo-14	ENi6625 ENi6022 ENi6276 ENi6686
Ni-Cr-Co-Mo INCONEL Welding Electrode 117	A5.11 ENiCrCoMo-1	ENi6617
<b>Cast Iron Welding Electrodes</b>		
Ni NI-ROD Welding Electrode NI-ROD 99X Welding Electrode	A5.15 ENi-CI	EC Ni-CI
Ni-Fe NI-ROD 55 Welding Electrode NI-ROD 55X Welding Electrode	A5.15 ENiFe-CI	EC NiFe-CI

5

ニッケル及び高ニッケル合金

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ニッケル及び  
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Filler Metals & Flux Cored		
Ni Nickel Filler Metal 61	A5.14 ERNi-1	SNi2061
Ni-Cu MONEL Filler Metal 60	A5.14 ERNiCu-7	SNi4060
Cu-Ni MONEL Filler Metal 67	A5.7 ERCuNi	SCU7158
Ni-Cr INCONEL Filler Metal 72 NC 80/20 Filler Metal	A5.14 ERNiCr-4	SNi6072
INCONEL Filler Metal 82 INCO-CORED 82AP Flux-Cored Wire INCO-CORED 82DH Flux-Cored Wire	A5.14 ERNiCr-3 A5.34 ENiCr3T1-4 A5.34 ENiCr3T0-4	SNi6082
Ni-Cr-Mo INCONEL Filler Metal 622 INCONEL Filler Metal 625 INCO-WELD 686CPT Filler Metal INCO-WELD 725NDUR Filler Metal INCO-WELD C-276 Filler Metal INCO-WELD HX Filler Metal INCO-CORED 625AP Flux-Cored Wire INCO-CORED 625DH Flux-Cored Wire	A5.14 ERNiCrMo-10 A5.14 ERNiCrMo-3 A5.14 ERNiCrMo-14 A5.14 ERNiCrMo-15 A5.14 ERNiCrMo-4 A5.14 ERNiCrMo-2 A5.34 ENiCrMo3T1-4 A5.34 ENiCrMo3T0-4	SNi6022 SNi6625 SNi6686 SNi7725 SNi6276 SNi6002
Ni-Cr-Fe INCONEL Filler Metal 52 INCONEL Filler Metal 52M INCONEL Filler Metal 601 INCONEL Filler Metal 92	A5.14 ERNiCrFe-7 A5.14 ERNiCrFe-7A A5.14 ERNiCrFe-11 A5.14 ERNiCrFe-6	SNi6052 SNi6601 SNi7092
Ni-Cr-Co-Mo INCONEL Filler Metal 617	A5.14 ERNiCrCoMo-1	SNi6617
Ni-Fe NILO Filler CF36 NILO Filler CF42		
Ni-Fe-Cr INCOLOY Filler Metal 65 INCONEL Filler Metal 718	A5.14 ERNiFeCr-1 A5.14 ERNiFeCr-2	SNi8065 SNi7718
Cast Iron Filler Metals NI-ROD 44 Filler Metal NI-ROD FC55 Flux Cored Wire NI-ROD 99 Filler Metal	A5.15 ERNiFeMn-CI A5.15 ENiFeT3-CI A5.15 ERNi-CI	SCNiFeMn-CI TCNiFe-1 SCNi-CI